

### SPECIFICATIONS

Model:		DUX60	
No load speed	Low	0 - 5,700 min <sup>-1</sup>	
(without attachment)	Medium	0 - 8,200 min <sup>-1</sup>	
	High	0 - 9,700 min <sup>-1</sup>	
Overall length		1,011 mm	
Rated voltage		D.C. 36 V	
Net weight		4.1 kg - 11.9 kg	

 Due to our continuing program of research and development, the specifications herein are subject to change without notice.

- Specifications may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.

#### Applicable battery cartridge

BL1815N / BL1820 / BL1820B / BL1830 / BL1830B / BL1840 / BL1840B / BL1850 / BL1850B / BL1860B

Some of the battery cartridges listed above may not be available depending on your region of residence.

**WARNING:** Only use the battery cartridges listed above. Use of any other battery cartridges may cause injury and/or fire.

#### No load speed with attachment

Model Rotation speed			
	Low	Medium	High
EM401MP	0 - 4,200 min <sup>-1</sup>	0 - 6,000 min <sup>-1</sup>	0 - 7,100 min <sup>-1</sup>
EM404MP, EM406MP	0 - 3,500 min <sup>-1</sup>	0 - 5,000 min <sup>-1</sup>	0 - 6,000 min <sup>-1</sup>
EN401MP, EN410MP, EN420MP	0 - 2,400 spm	0 - 3,400 spm	0 - 4,000 spm
EY401MP (chain speed)	0 - 12 m/s	0 - 17 m/s	0 - 20 m/s
KR400MP	0 - 160 min <sup>-1</sup>	0 - 230 min <sup>-1</sup>	0 - 280 min <sup>-1</sup>
KR401MP	0 - 130 min <sup>-1</sup>	0 - 190 min <sup>-1</sup>	0 - 230 min <sup>-1</sup>
EE400MP	0 - 2,800 min <sup>-1</sup>	0 - 4,000 min <sup>-1</sup>	0 - 4,700 min <sup>-1</sup>
EJ400MP	0 - 1,600 min <sup>-1</sup>	0 - 2,300 min <sup>-1</sup>	0 - 2,800 min <sup>-1</sup>
BR400MP	0 - 130 min <sup>-1</sup>	0 - 190 min <sup>-1</sup>	0 - 230 min <sup>-1</sup>
SW400MP	0 - 130 min <sup>-1</sup>	0 - 190 min <sup>-1</sup>	0 - 230 min <sup>-1</sup>
UB400MP	0 - 5,700 min <sup>-1</sup>	0 - 7,900 min <sup>-1</sup>	0 - 8,400 min <sup>-1</sup>

### Approved attachment

Туре	Model
Brushcutter attachment	EM401MP, EM404MP
String trimmer attachment	EM406MP
Hedge trimmer attachment	EN401MP, EN410MP
Ground trimmer attachment	EN420MP
Pole saw attachment	EY401MP
Cultivator attachment	KR400MP, KR401MP
Edger attachment	EE400MP
Coffee harvester attachment	EJ400MP
Shaft extension attachment	LE400MP
Power brush attachment	BR400MP
Power sweep attachment	SW400MP
Blower attachment	UB400MP

### Symbols

The followings show the symbols used for the equipment. Be sure that you understand their meaning before use.

Read instruction manual.     Image: A state of the state of t			
Ni-MH   Only for EU countries     Do not dispose of electric equipment or battery pack together with household waste material! In observance of the European Directives, on Waste Electric and Electronic Equipment and Batteries and Accumulators and their implementation in accordance with national laws, electric equipment and batteries and battery pack(s) that have reached the end of their life must be collected separately and returned to an envi-	<b>()</b>	Read instruction manual.	
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### Intended use

This cordless multi function power head is intended for driving an approved attachment listed in the section "SPECIFICATIONS" of this instruction manual. Never use the unit for the other purpose.

**WARNING:** Read the instruction manual of the attachment as well as this instruction manual before using. Failure to follow the warnings and instructions may result serious injury.

# SAFETY WARNINGS

### General power tool safety warnings

AWARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

### Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

### Work area safety

- 1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- 3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

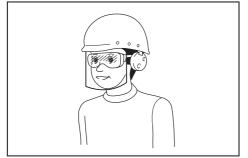
### Electrical safety

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- 3. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- 4. Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
- Power tools can produce electromagnetic fields (EMF) that are not harmful to the user. However, users of pacemakers and other similar medical devices should contact the maker of their device and/ or doctor for advice before operating this power tool.

#### Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- 3. Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

- Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.
- Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

#### Power tool use and care

- 1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- 2. Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- 4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
- 7. Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

- Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
- When using the tool, do not wear cloth work gloves which may be entangled. The entanglement of cloth work gloves in the moving parts may result in personal injury.

#### Battery tool use and care

- Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- 2. Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- 4. Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130 °C may cause explosion.
- Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

#### Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- 2. Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorized service providers.
- 3. Follow instruction for lubricating and changing accessories.

# Important safety instructions for battery cartridge

- Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
- 2. Do not disassemble battery cartridge.
- 3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.

- If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
- 5. Do not short the battery cartridge:
  - (1) Do not touch the terminals with any conductive material.
  - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
  - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

- Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
- 7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
- 8. Be careful not to drop or strike battery.
- 9. Do not use a damaged battery.
- 10. The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements. For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations.

Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.

- 11. When disposing the battery cartridge, remove it from the tool and dispose of it in a safe place. Follow your local regulations relating to disposal of battery.
- 12. Use the batteries only with the products specified by Makita. Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.
- 13. If the tool is not used for a long period of time, the battery must be removed from the tool.

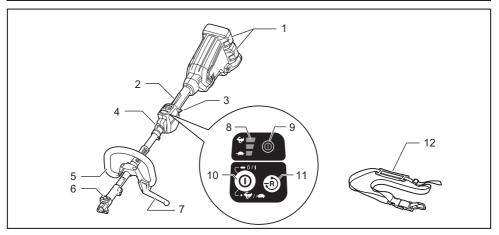
### SAVE THESE INSTRUCTIONS.

**CAUTION:** Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

# Tips for maintaining maximum battery life

- 1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
- 2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
- Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
- 4. Charge the battery cartridge if you do not use it for a long period (more than six months).

### PARTS DESCRIPTION



1	Battery cartridge	2	Lock-off lever	3	Switch trigger	4	Hanger
5	Handle	6	Release button	7	Barrier (country specific)	8	Speed indicator
9	Power lamp	10	Main power button	11	Reverse button	12	Shoulder harness

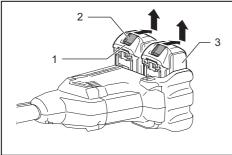
# FUNCTIONAL DESCRIPTION

AWARNING: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool. Failure to switch off and remove the battery cartridge may result in serious personal injury from accidental start-up.

# Installing or removing battery cartridge

**ACAUTION:** Always switch off the tool before installing or removing of the battery cartridge.

**CAUTION:** Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



▶ 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

**CAUTION:** Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

**CAUTION:** Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

### Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Status	Indicator lamps		
	On	□Off	Blinking
Overload			
Overheat			
Over discharge			

### **Overload protection**

If the tool is overloaded by entangled weeds or other debris, \$\vee\$ and the middle indicators start blinking and the tool automatically stops.

In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

# Overheat protection for tool or battery

When a over heating occurs, all speed indicators blink. If the overheating occurs, the tool stops automatically. Let the tool and/or battery cool down before turning the tool on again.

### **Overdischarge protection**

When the battery capacity becomes low, the tool stops automatically and  $\backsim$  indicator blinks.

If the tool does not operate even when the switches are operated, remove the batteries from the tool and charge the batteries.

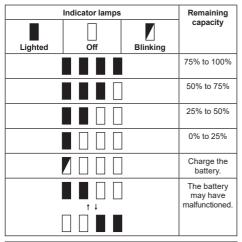
# Indicating the remaining battery capacity

Only for battery cartridges with the indicator

▶ 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.

6 ENGLISH

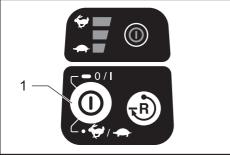


**NOTE:** Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

### Main power switch

AWARNING: Always turn off the main power switch when not in use.

To stand by the tool, press the main power button until the main power lamp lights up. To turn off, press the main power button again.



1. Main power button

**NOTE:** The main power lamp brinks if the switch trigger is pulled under unoperatable conditions. The lamp blinks if you turn on the main power switch while holding down the lock-off lever and the switch trigger.

**NOTE:** This tool employs the auto power-off function. To avoid unintentional start up, the main power switch will automatically shut down when the switch trigger is not pulled for a certain period after the main power switch is turned on.

### Switch action

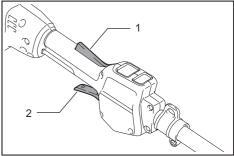
**WARNING:** For your safety, this tool is equipped with lock-off lever which prevents the tool from unintended starting. NEVER use the tool if it runs when you simply pull the switch trigger without pressing the lock-off lever. Return the tool to our authorized service center for proper repairs BEFORE further usage.

**AWARNING:** NEVER tape down or defeat purpose and function of lock-off lever.

**ACAUTION:** Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

**NOTICE:** Do not pull the switch trigger hard without pressing the lock-off lever. This can cause switch breakage.

To prevent the switch trigger from being accidentally pulled, a lock-off lever is provided.

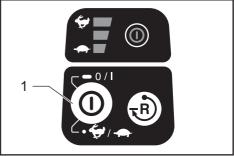


1. Lock-off lever 2. Switch trigger

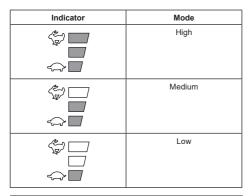
To start the tool, turn on the main power switch and grasp the handle (the lock-off lever is released by the grasp) and then pull the switch trigger. Tool speed is increased by increasing the pressure on the switch trigger. To stop the tool, release the switch trigger.

### Speed adjusting

You can adjust the tool speed by tapping the main power button. Each time you tap the main power button, the level of speed will change.



1. Main power button

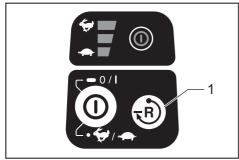


### Reverse button for debris removal

AWARNING: Switch off the tool and remove the battery cartridge before you remove entangled weeds or debris which the reverse rotation function can not remove. Failure to switch off and remove the battery cartridge may result in serious personal injury from accidental start-up.

This tool has a reverse button to change the direction of rotation. It is only for removing weeds and debris entangled in the tool.

To reverse the rotation, tap the reverse button and pull the trigger when the tool's head is stopped. The power lamp starts blinking, and the tool's head rotates in reverse direction when you pull the switch trigger. To return to regular rotation, release the trigger and wait until the tool's head stops.



1. Reverse button

**NOTE:** During the reverse rotation, the tool operates only for a short period of time and then automatically stops.

**NOTE:** Once the tool is stopped, the rotation returns to regular direction when you start the tool again.

**NOTE:** If you tap the reverse button while the tool's head is still rotating, the tool comes to stop and to be ready for reverse rotation.

### **Electronic torque control function**

The tool electronically detects a sudden drop in the rotation speed which may cause a kickback. In this situation, the tool automatically stops to prevent further rotation of cutting tool. To restart the tool, release the switch trigger. Clear the cause of sudden drop in the rotation speed and then turn the tool on.

NOTE: This function is not a preventive measure for kickbacks.

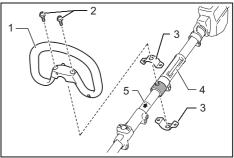
### ASSEMBLY

AWARNING: Always be sure that the tool is switched off and battery cartridge is removed before carrying out any work on the tool. Failure to switch off and remove the battery cartridge may result in serious personal injury from accidental start-up.

**WARNING:** Never start the tool unless it is completely assembled. Operation of the tool in a partially assembled state may result in serious personal injury from accidental start-up.

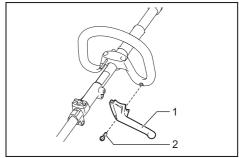
### Mounting the handle

Attach the handle with supplied clamps and bolts. Make sure that the handle is located between the spacer and the arrow mark. Do not remove or shrink the spacer.



1. Handle 2. Hex socket bolt 3. Clamp 4. Spacer
5. Arrow mark

Attach the barrier (country specific) to the handle using the screw on the barrier. Once assembled, do not remove the barrier.



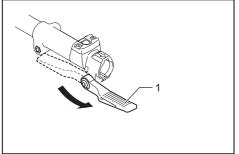
1. Barrier 2. Screw

### Mounting the attachment pipe

**CAUTION:** Always check that the attachment pipe is secured after installation. Improper installation may cause the attachment falling off from the power unit and cause personal injury.

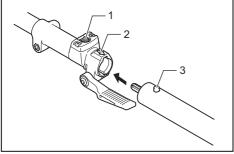
Mount the attachment pipe to the power unit.

1. Turn the lever toward the attachment.

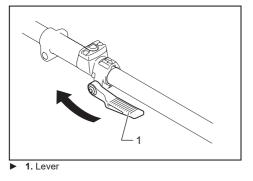


▶ 1. Lever

**2.** Align the pin with the arrow mark and insert the attachment pipe until the release button pops up.

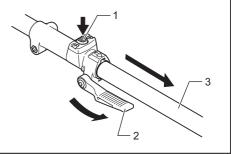


- ▶ 1. Release button 2. Arrow mark 3. Pin
- 3. Turn the lever toward the power unit.



Make sure that the surface of the lever is parallel to the pipe.

To remove the pipe, turn the lever toward the attachment and pull the pipe out while pressing down the release button.

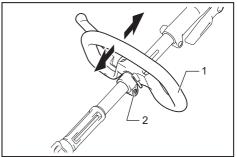


• 1. Release button 2. Lever 3. Pipe

# Adjusting the handle/hanger position

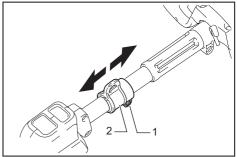
Adjust the handle and hanger position to obtain confortable handling of the tool.

Loosen the hex socket head bolt on the handle. Move the handle to a comfortable working position and then tighten the bolt.



▶ 1. Handle 2. Hex socket head bolt

Loosen the hex socket head bolt on the hanger. Move the hanger to a comfortable working position and then tighten the bolt.



1. Hex socket head bolt 2. Hanger

### Attaching shoulder harness

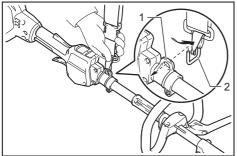
AWARNING: Be extremely careful to maintain control of the tool at all times. Do not allow the tool to be deflected toward you or anyone in the work vicinity. Failure to keep control of the tool could result in serious injury to the bystander and the operator.

**A**CAUTION: Always use the shoulder harness attached. Before operation, adjust the shoulder harness according to the user size to prevent fatigue.

Put the shoulder harness on your left shoulder by putting your head and right arm through it. Keep the tool on your right side.

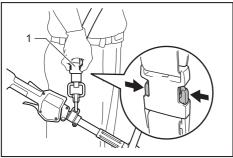
After putting the shoulder harness, attach it to the tool by connecting the buckles provided on both the tool hook and the harness. Be sure that the buckles click and lock completely in place.

Adjust the strap to the suitable length for your operation.



1. Hanger 2. Hook

The buckle is provided with a means of quick release which can be accomplished by simply squeezing the sides and the buckle.

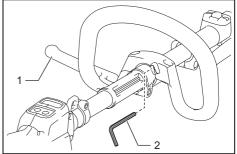


1. Buckle

### Hex wrench storage

**ACAUTION:** Be careful not to leave the hex wrench inserted in the tool head. It may cause injury and/or damage to the tool.

When not in use, store the hex wrench as illustrated to keep it from being lost.



Handle 2. Hex wrench

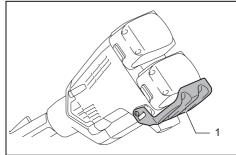
### MAINTENANCE

AWARNING: Always be sure that the tool is switched off and battery cartridge is removed before attempting to perform inspection or maintenance on the tool. Failure to switch off and remove the battery cartridge may result in serious personal injury from accidental start-up.

**NOTICE:** Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

### **Battery guard**

**WARNING:** Do not remove the battery guard. Do not use the tool with the battery guard removed or damaged. Direct impact to the battery cartridge may cause battery malfunction and result in injury and/or fire. If the battery guard is deformed or damaged, contact your authorized service center for repairs.



1. Battery guard

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

## TROUBLESHOOTING

Before asking for repairs, conduct your own inspection first. If you find a problem that is not explained in the manual, do not attempt to dismantle the tool. Instead, ask Makita Authorized Service Centers, always using Makita replacement parts for repairs.

State of abnormality	Probable cause (malfunction)	Remedy
Motor does not run.	Battery cartridge is not installed.	Install the battery cartridge.
	Battery problem (under voltage)	Recharge the battery. If recharging is not effective, replace battery.
	The drive system does not work correctly.	Ask your local authorized service center for repair.
Motor stops running after a little use.	Rotation is in reverse.	Change the direction of rotation with the reversing switch.
	Battery's charge level is low.	Recharge the battery. If recharging is not effective, replace battery.
	Overheating.	Stop using of tool to allow it to cool down.
It does not reach maximum RPM.	Battery is installed improperly.	Install the battery cartridge as described in this manual.
	Battery power is dropping.	Recharge the battery. If recharging is not effective, replace battery.
	The drive system does not work correctly.	Ask your local authorized service center for repair.

### OPTIONAL ACCESSORIES

ACAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

Refer to "Approved attachment" section for the applicable models for this tool.

- Edger attachment
- Brushcutter attachment
- · String trimmer attachment
- Hedge trimmer attachment
- Ground trimmer attachment
- Pole saw attachment
- Coffee harvester attachment
- Cultivator attachment
- Shaft extension attachment
- Power brush attachment
- Power sweep attachment
- Blower attachment
- Makita genuine battery and charger

**NOTE:** Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

## **Makita Corporation**

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